Work Order 1 March-12-12 4:41:			*812	93*							Page 1
Revision ID: Item Name: Side	50-589-011 e Door Latch Modification 03/2012	*5* *5*	Accept	*N900 Cust Item Customer:	ID:	100)*	Setup	Start Stop	*N *N	S1* S2*
	ocess Plan: MLJ	Date: 12/03//2 Date:	Tooling: SPC (Y/N):		Pate:			Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										
INN-D350-589	Е										
*1 \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	DOCUMENT CONTROI Memo Photocopy bl	ue file and type label as per	0.00 0.00 PPP D350-589-011 CH	_	Sizlin	lzy			М	しゴヾ	5
105 *105* Packaging	Pick Kit Memo		0.00								12/04/20/
Packaging 110	QC4- 100% Inspect kits fo	or completeness	0.00					.		ì	<u>A</u>
*11 0 *	Memo		0.00	wzv			(45				

Quality Control

Dart Aerospace Ltd

W/O:	-	· · · · · · · · · · · · · · · · · · ·	WO	RK ORDER CHANG	GES				
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Appróval QC Inspector		
						· ·			
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	Date: _	
Resolution:			Disposition	l:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description of NC		etion B	Verific		Approval	Approval	
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
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								·	
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81293 March-12-12 4:41:19 PM D350-589-011 Item ID: Accept *N900040100* Setup Start **Revision ID:** Item Name: Side Door Latch Modification Start Qty: 5.00 **Start Date:** 12/03/2012 **Cust Item ID: Required Date:** 26/03/2012 Req'd Qty: 5.00 **Customer:** Reference: Run Process Plan: Approvals: Date: **Tooling:** Date: QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Insp. Accept **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp 120 0.00 Packaging *120* Packaging Memo Packaging Identify and pack for shipping as per QSI 014

130

QC21- Final Inspection - Work Order Release

0.00

120

QC Quality Control

Memo

0.00

MC2 12/04/24

Dart Ae	rospace L	td							,
W/O:		· · · · · · · · · · · · · · · · · · ·	WC	RK ORDER CHANG	ES				
DATE	STÉP	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Appróva QC Inspector
Part No):	PAR #:	Fault Cated	lorv:	NCR: Yes	No DQ	A :	Date:	
		olution:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	3)			
		Description of NC	(Corrective Action Sect	ion B	Verifi	cation	Approval	Ammuerat
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign (Sect	ion C	Chief Eng	Approval QC Inspector

Picklist Print Page 1 March-12-12 4:41:23 PM ⁹ Work Order ID: 81293 *81293* Parent Item: D350-589-011 *D350-589-011* Parent Item Name: Side Door Latch Modification Start Date: 12/03/2012 **Required Date: 26/03/2012** Start Qty: 5.00 Required Oty: 5.00 Comments: IPP F02.08.29Removed D2587 PlugKJ ALL AT CHANGE 002 Component Item ID/ Replacement Mfg/ Bin Primary Last Unit of Qty on Route Qty per Kit Total Oty Date Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Qty Issued Issued NAS1149D0363J Purchased AN960JD10 No 105 Each 0.0000 3 15 ** D2237 Manufactured No 105 Each 32.0000 Location Loc Qty Loc Code ST006 32 66139 77046 29 77872 2 D2583 Manufactured 105 Each 27.0000 15 Latch Bracket Loc Qty Location Loc Code ST011 27 78402 27 D2585 (Manufactured No 105 Each 78.0000 ** Location Loc Qty Loc Code ST011 78

73297

77696

78805

2

17

59

78805

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHA	NGES						
DATE	STEP	PRO	PROCEDURE CHANGE By Date						Date Qty Approval Chief Eng / Prod Mgr		
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Part No	:	PAR #:	Fault Cate	jory:	NCI	R: Yes	No DQ	A:	Date: _		
Resolution:			Disposition	n:	QA	QA: N/C Closed: Date:					
NCR:	à.		WORK ORD	R NON-CONFOR	RMANCE	(NCR	R)				
		Description of NC	Description of NC Corrective Act				Section B Verification Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Descripti Chief Eng	ion	Sign & Date	Secti		Chief Eng	Approval QC Inspector	
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March-12-12 4:41:23 PM

Nork Order ID: 81293

81293

Parent Item:

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 12/03/2012

Required Date: 26/03/2012

Start Qty: 5.00 - 3

**

Required Oty: 5.00

D2586

Manufactured

Manufactured

D350-589-011

Each

119.0000

Loc Code

15

Location ST203A

Location

ST011

Location

No

77697 78833

69 50 105 Each

Loc Oty

Loc Qty

22

22

Loc Oty

119

105

53.0000

17691

**

Manufactured No

No

No

53 74522 78893 52 105 Each

22.0000

Loc Code

**

D2589

Purchased

ST011 58194

105

2,945.000 Each

Loc Code

Loc Code

**

Rivet, Universal Head

MS20470AD4-5

Location Loc Qty ST319 2945 118405 1292

120142 1653

120142

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W/O:			WO	RK ORDER CHANGE	ES						
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DATE	STEP	Description of NC	Initial		Section B otion Sign &			Approval	Approval		
DAIL	J. L.	Section A	Chief Eng	Action Description Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector		
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March-12-12 4:41:23 PM							· <u></u>			Page 3
Work Order ID: 81293		*81	293*							ALL VIEW AND THE PROPERTY OF T
Parent Item: D350-589-011 Parent Item Name: Side Door Latch Modi	fication		50-589-0)11*			tart Date: Start Qty:	12/03/2012 5.00	Required D Required (ate: 26/03/2012 Qty: 5.00
MS21042L3	Purchased	No		105	Each	3,226.000	3	15	V	
*MS21042L3 F							**	12/34	9 /5	
45		<u>]</u>	Location .	Lo	oc Qty	Loc Code			·	
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			117441		16					
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MS27039-1-15							**		45	12/04/20
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			119736		65			11973	6	

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	ES		·	,
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Part No):	PAR #:	Fault Cate	jory:	NCR: Yes	No DQA:	Date: _	
	R	Resolution:	_ QA: N/C CI	osed:	Date: _			
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DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Chief Eng	QC Inspector
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52.4 PARTS LIST

,589 -011	589 -041	589 -042	589 -043	Part Number	Description
Х				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	Х			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			Х	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
、3	3	3	3	D2237 #	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583 *	Latch Bracket
3	3	3	3	D2585 •	Latch Clamp
3	3	3 ~	3	D2586	Latch
1				D2587	Plug
.1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
L	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
<u> </u>	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	<u> </u>				
	6	6	6	AN3-4A	Bolt
/ 3	3	3	. 3	AN960JD10 -	Washer
/ 3	9	9	9	MS21042L3 -	1144 (61 14621612 6)
6	6	6	. 6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw
1		1			

^{*} Reference only. Included in D3085-041 Prop Assembly listed above.

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^{**} Reference only. Included in D2991-1/-2/-3 Doors listed above.